

## P229 Instructions Page 1

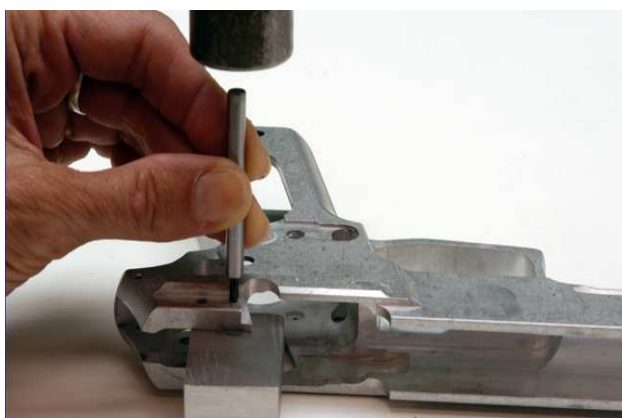
Please watch the videos mentioned on the bottom of page two. Also, read the home page of our website for updated information like what mags to buy etc. Don't forget to scroll down.

After drilling the trigger pin and take down pin holes, make sure both pins turn freely in the holes. These holes are loose on the pins in a new Sig. If these pins are tight, it makes the assembly of the locking block difficult, and operating the take down lever hard to turn.

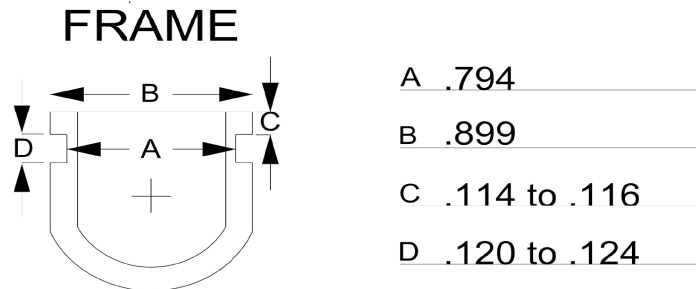
The sear pin is intentionally loose. In a new Sig, it will fall out when the frame is horizontal.

I find it better to remove and install the locking block with the hammer decocked.

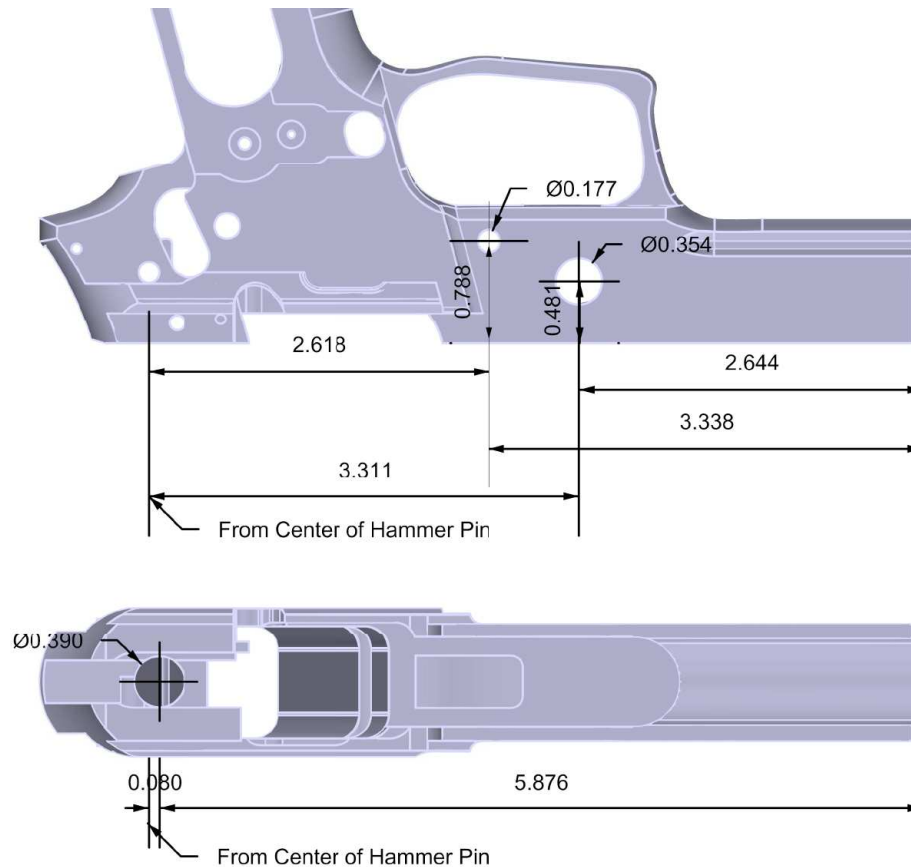
If the finished gun operates in double action only, or the decocker doesn't work, your hammer strut is in the hammer too far forward. Install it way to the back of the hammer. This is the number one mistake people make. Once the rails are cut, install the sear spring pin into the frame (these tools are included in the Rail Cutter Kit):



Magazines: The Mecgar mags, manufacturer part number MGP22810N seem to be high quality, fit well, and can be found for around \$23 with shipping. They are available nickel or black with a different part number. They also come in 13, 15 and 18 rounds.



These dimensions are from measuring new sig frames and are approximate.



### Videos

- Matrix Precision Sig Rail Cutting Jig Upgrade <https://youtu.be/Dvw64Y-tqms>
- Sig 229 Build - Rail Cutting with Matrix Precision Jig <https://youtu.be/iGeexfSY6CA>
- Sig 229 Build - Drilling Holes with Matrix Precision Jig <https://youtu.be/3qbXH4TRFPk>
- Another Nice Rail Cutting Video <https://www.youtube.com/watch?v=tB-idcDg8il>